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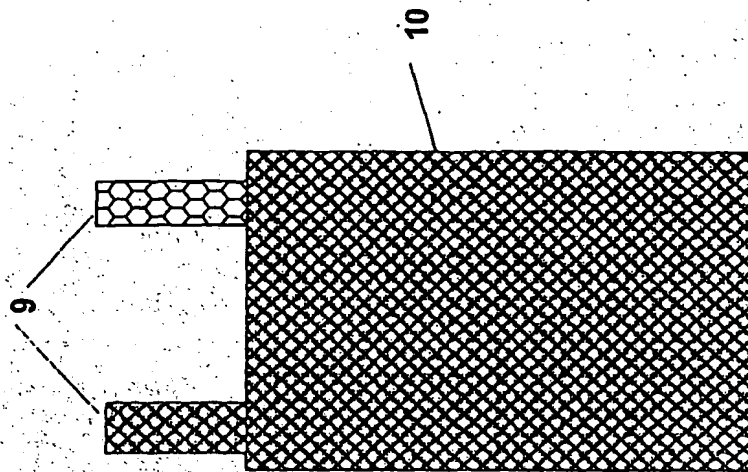


Figure 2

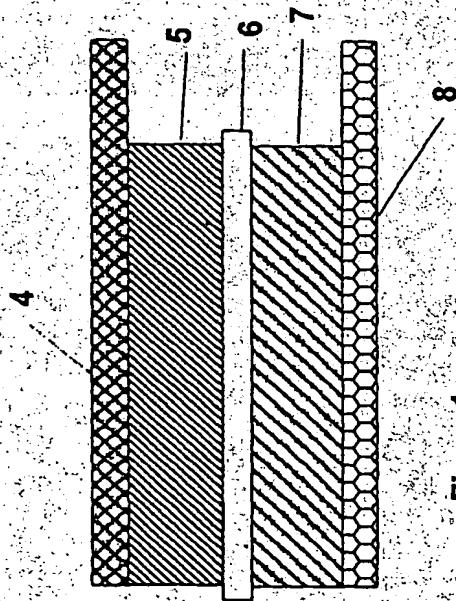
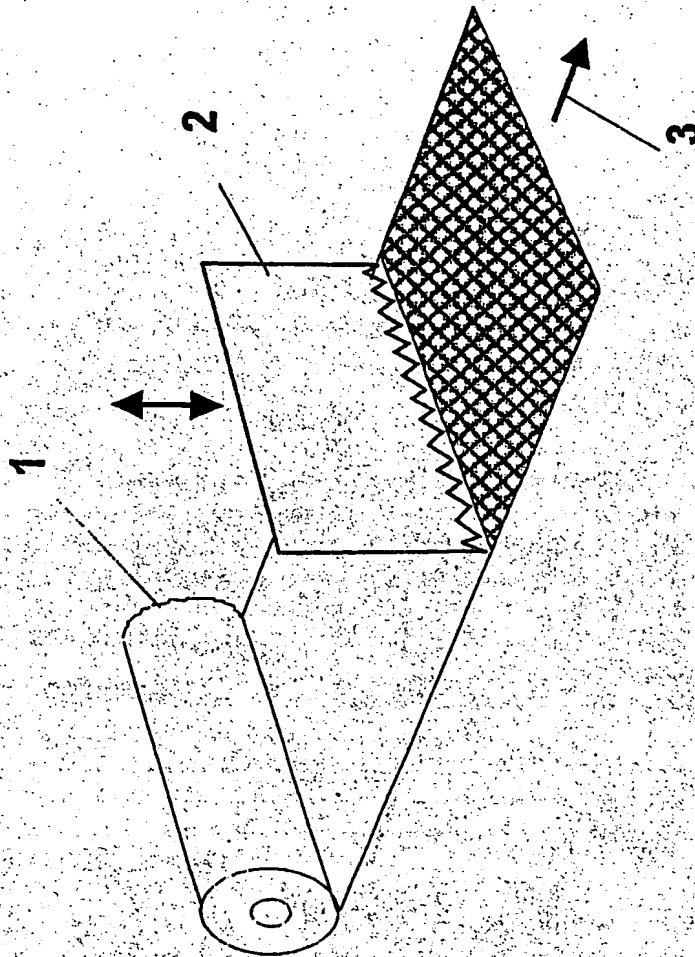


Figure 1

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Figur 3

WO 2004/053200

PCT/EP2003/012596

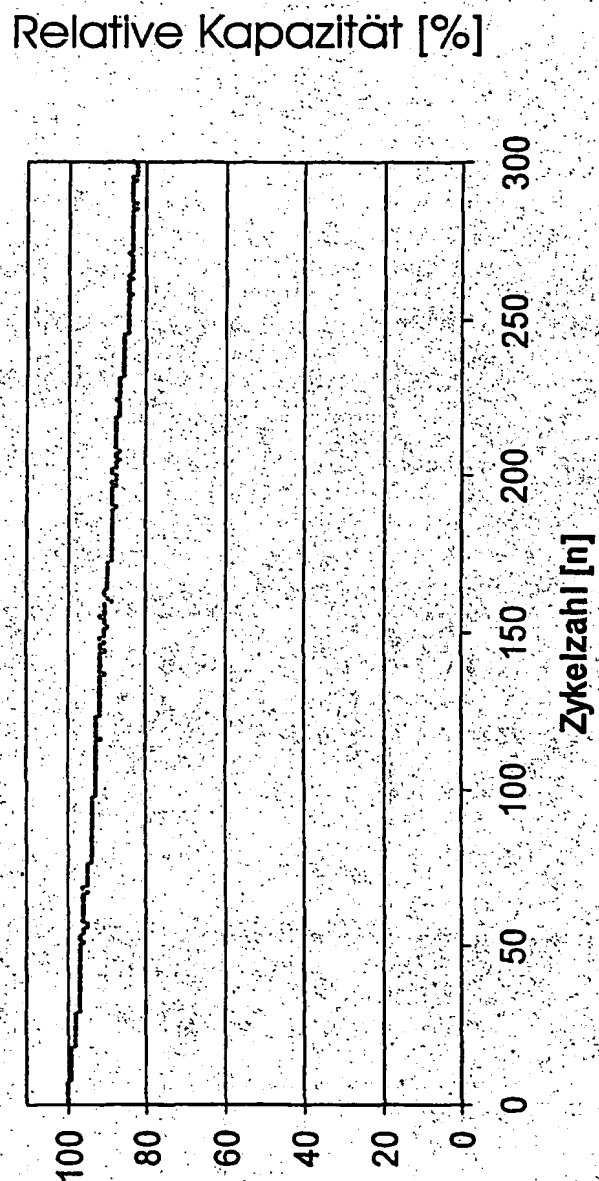
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Figure 4

KEY:

Relative Kapazität [%] - Relative capacity [%]

Zykelzahl [n] - Number of cycles [n]



Figur 4

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Figure 5

KEY:

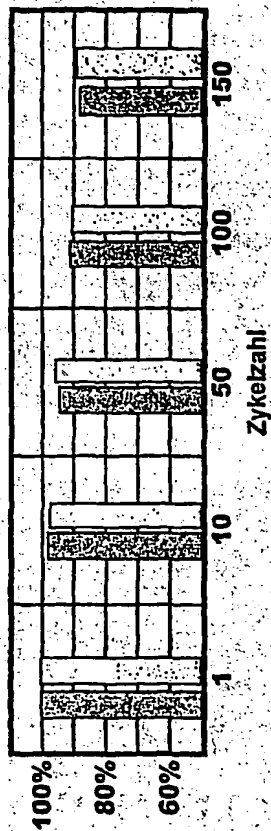
Relative Kapazität - Relative capacity

Zykelzahl - Number of cycles

Zellen mit neuer Streckmetallbeschichtung - Cells with novel expanded metal coating

Zellen mit konventioneller Streckmetallbeschichtung - Cells with conventional expanded metal coating

Relative Kapazität

Zellen mit
konventionel-
ler Streckme-
tallbeschich-
tungZellen mit
neuer Streck-
metallbe-
schichtung

Figur 5